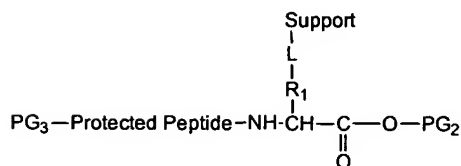
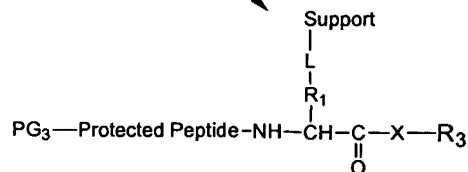
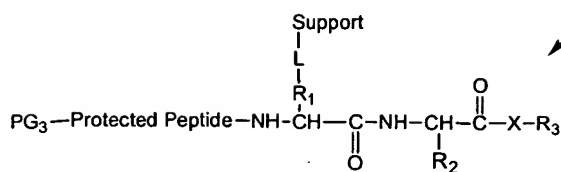
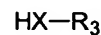
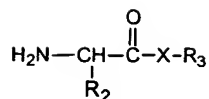


- a) Remove PG<sub>1</sub>  
b) PG<sub>1</sub>-SPPS for primary chain extension cycles  
c) PG<sub>3</sub>-aa for last N-terminal extension cycle

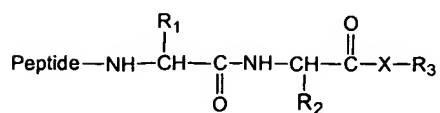
FIG. 1



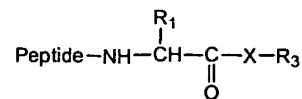
- a) Remove PG<sub>2</sub>  
b) Activate



Cleavage



Cleavage



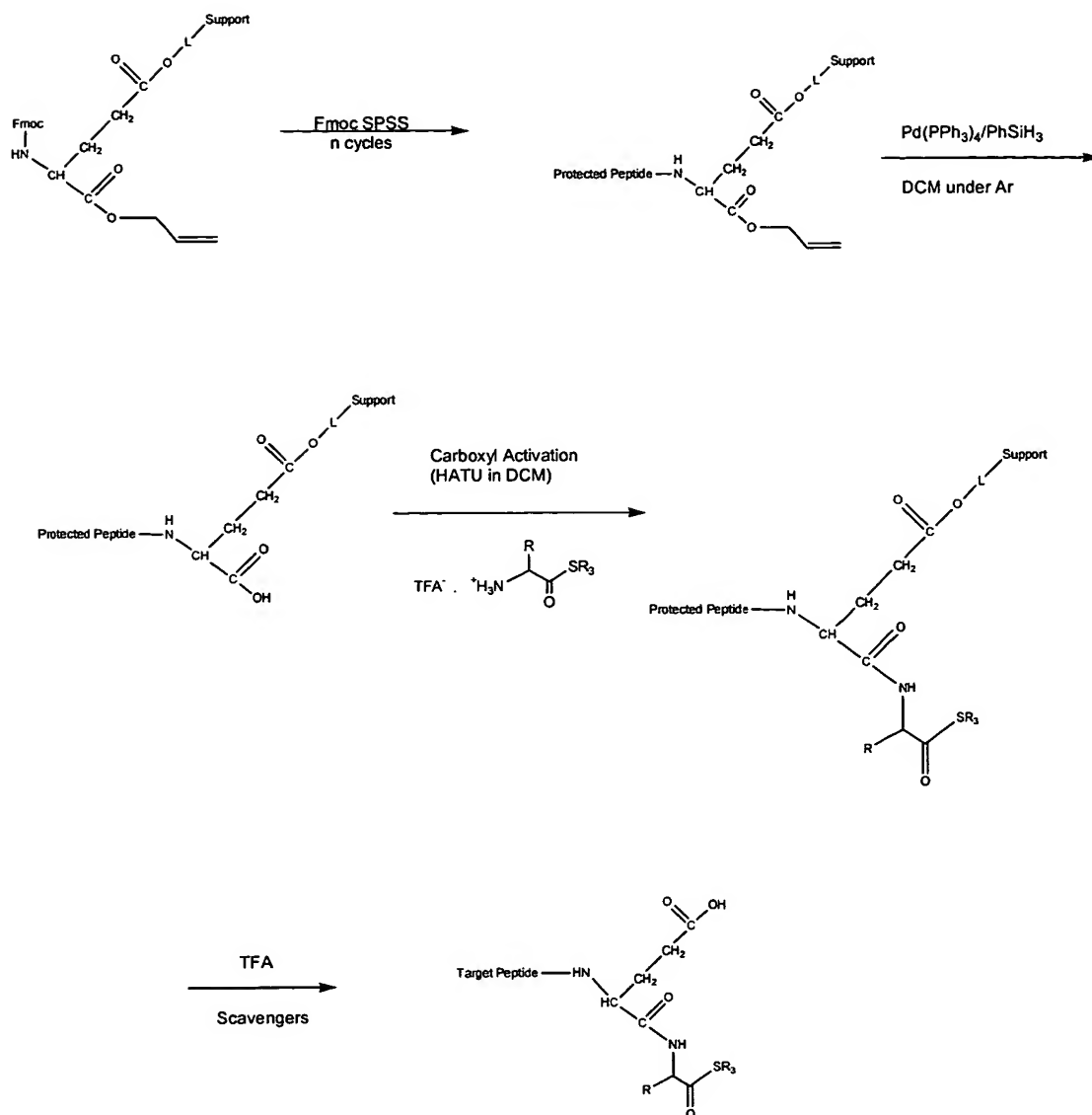
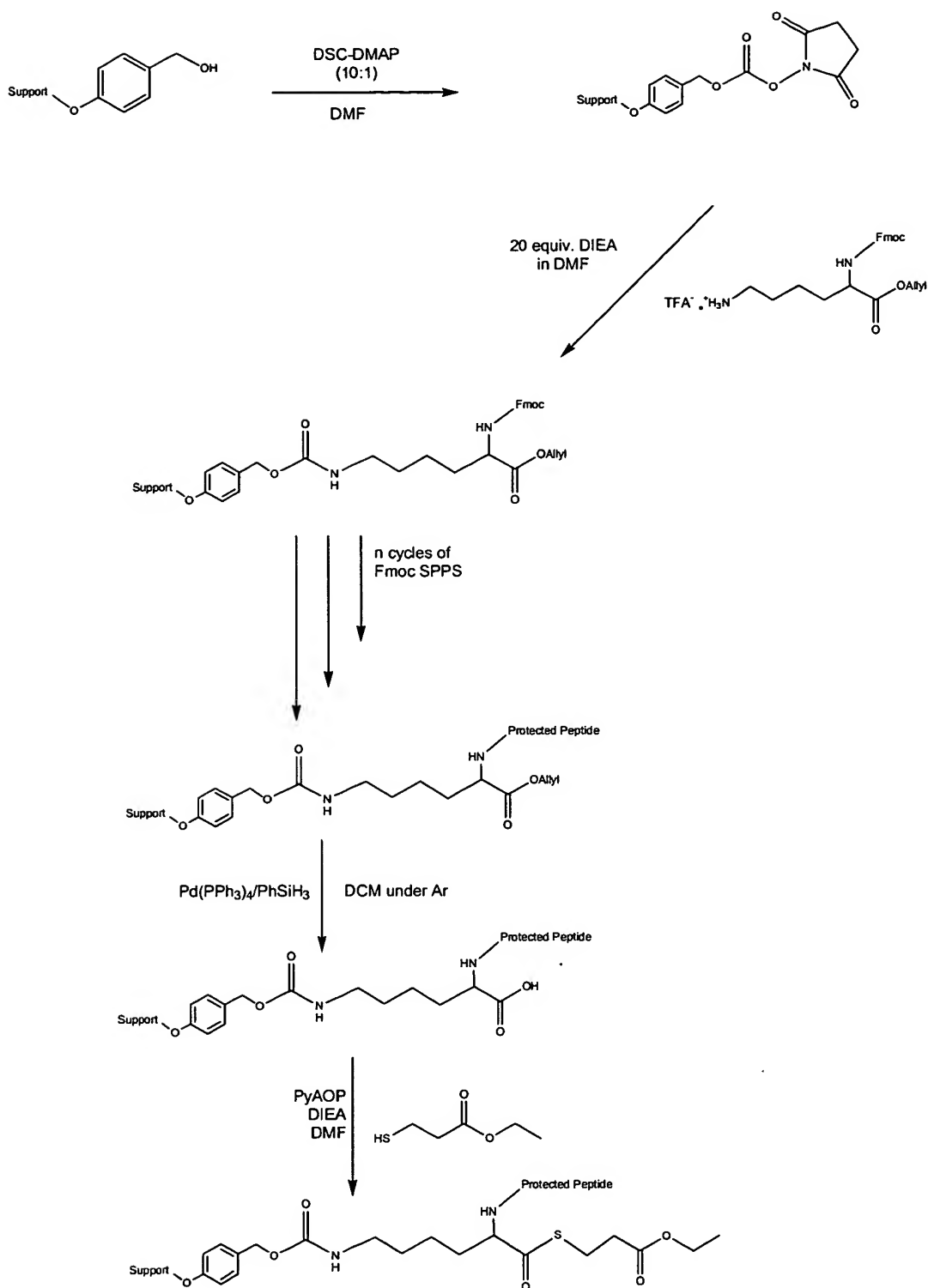


FIG. 2

**Inventor:** Leslie P. Miranda  
**Application No.:** Not Yet Assigned  
**Atty. Docket No.** GRFN-041



**FIG. 3**